

09/30/97

Docket No.: ITI-138C



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant : Eric Wood (deceased)

For : New Divisional Application based on Serial No. 08/599,045 filed February 9, 1996 for APPARATUS FOR INSTALLATION OF LINING WITH SEALING COLLAR (AS AMENDED) which is a divisional of Serial No. 08/394,622 filed February 27, 1995 for INSTALLATION OF LATERAL LININGS WITH SEALING COLLAR FROM THE MAIN PIPELINE OUT now U.S. Patent No. 5,624,629 issued on April 29, 1997, which is based on Serial No. 07/934,678, filed September 10, 1992 for LINING OF PIPELINES OR PASSAGEWAYS now U.S. No. 5,393,481 issued on February 28, 1995.

Date: September 30, 1997

REQUEST FOR FILING DIVISIONAL
APPLICATION PURSUANT TO 37 C.F.R. §1.60

Honorable Commissioner of Patents and Trademarks
Washington, D.C. 20231

Sir:

This is a request for filing a divisional application under 37 C.F.R. §1.60 of pending prior application Serial No. 08/599,045 filed February 9, 1996 for APPARATUS FOR INSTALLATION OF LINING WITH SEALING COLLAR (as amended) and application Serial No. 08/394,622, filed February 27, 1995 for INSTALLATION OF LATERAL LININGS WITH SEALING COLLAR FROM THE MAIN PIPELINE OUT now U.S. Patent No. 5,624,629 issued on April 29, 1997, which is based on parent application Serial No. 07/934,678, filed September 10, 1992,

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Eric King
Name of Person Mailing

Signature

for LINING OF PIPELINES OR PASSAGEWAYS now U.S. Patent No. 5,393,481 issued on February 28, 1995.

1. Enclosed is a copy of the parent application Serial No. 07/934,678 which comprises a true copy of that application as filed.

2. Eric Wood (now deceased) was the inventor of the parent application and the inventorship remains the same in this application.

3. Please amend the title to read --FLEXIBLE LINING WITH FLEXIBLE COLLAR FOR LINING LATERAL PIPELINES--.

4. Please amend the specification by inserting before the first line the sentence: -- This is a divisional of application Serial No. 08/599,045 filed February 9, 1996 which is a divisional of Serial No. 08/394,622, filed February 27, 1995, now U.S. Patent No. 5,624,629 issued on April 29, 1997, which is a continuation of Serial No. 07/934,678, filed September 10, 1992, now U.S. Patent No. 5,393,481 issued on February 28, 1995.--

5. Please cancel claims 1-8 without prejudice, prior to calculation of the filing fee.

6. The filing fee is estimated to be \$770.00.

7. The fee is being paid by the accompanying check. The Commissioner is hereby authorized to charge any deficiency or credit any overpayment to Account No. 03-3415. Two copies of this sheet are enclosed.

8. Formal drawing of two sheets including FIGS. 1-7 are enclosed.

9. The parent application Serial No. 07/934,678 is assigned to INSITUFORM (NETHERLANDS) BV and Assignment recorded on November 8, 1994, at Reel 7207, Frame 0601.

10. A new Power of Attorney was filed in application Serial No. 08/394,622 which is the parent application to co-pending application Serial No. 08/599,045, the immediate parent to this divisional application and remains effective herein.

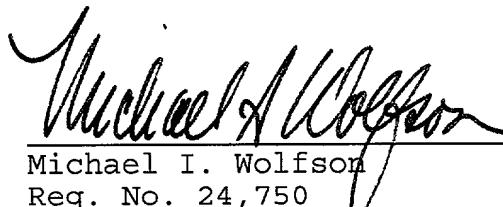
11. Please direct all correspondence to:

MICHAEL I. WOLFSON
COWAN, LIEBOWITZ & LATMAN, P.C.
1133 Avenue of the Americas
New York, New York 10036
(212) 790-9200

12. A Preliminary Amendment and Information Disclosure Statement is enclosed.

Early and favorable action is earnestly solicited.

Respectfully submitted,



Michael I. Wolfson
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Enclosures

65705 U.S. PTO
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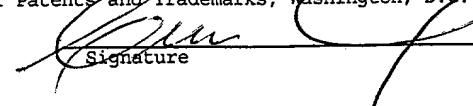
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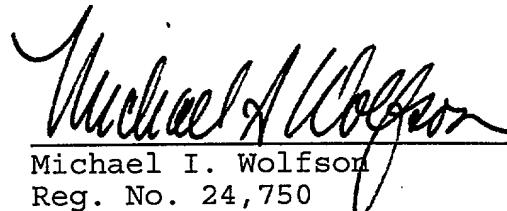
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Respectfully submitted,



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APPLICATION OF

ERIC WOOD

FOR LETTERS PATENT OF THE UNITED STATES
FOR IMPROVEMENTS IN

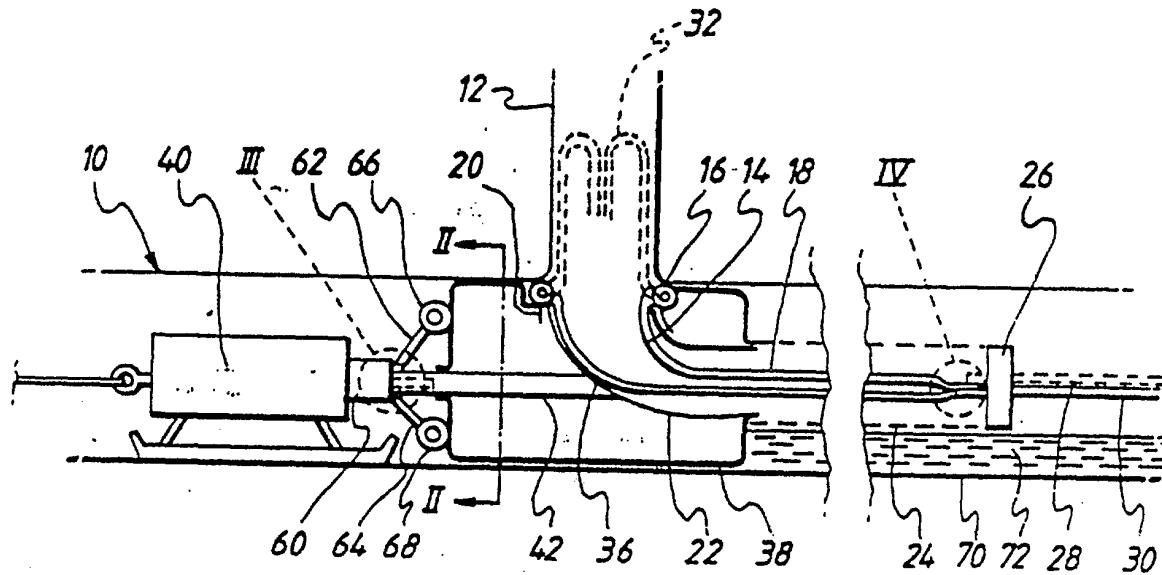
**FLEXIBLE LINING WITH FLEXIBLE COLLAR FOR
LINING LATERAL PIPELINES**

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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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(71) Applicant (for all designated States except US):	INSITU-FORM GROUP LIMITED [GB/GB]; 3/4 Hill Street, Douglas, Isle of Man (GB).		Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
(72) Inventor; and			
(75) Inventor/Applicant (for US only) :	WOOD, Eric [GB/GB]; Witch's Mill, Arbory Road, Castletown, Isle of Man (GB).		
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(54) Title: IMPROVEMENTS RELATING TO THE LINING OF PIPELINES OR PASSAGeways



(57) Abstract

The lining of a lateral pipe (12) which leads into a main pipe (10) is effected by everting a resin impregnated tubular lining (14) through an elbow (22) in the main pipe. Eversion is by means of fluid under pressure supplied through a pressure pipe (28). The elbow is held in position by an inflatable bag (38) which is inflated by the said fluid, and the bag also seals the lateral/main pipe junction. The bag is such that at least one additional pressure pipe may extend past the seal arrangement so that at the same time as the first mentioned lateral lining is curing, a second lateral may be similarly lined.

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IMPROVEMENTS RELATING TO THE LINING OF PIPELINES OR PASSAGEWAYS

This invention relates to the lining of pipelines or passageways, using flexible tubular materials which are impregnated with curable synthetic resin and which, when placed in position lining the pipeline or passageway are held by fluid pressure against the pipeline or passageway surface until the resin cures to a hard condition leaving a hard lining pipe lying on the pipeline or passageway surface.

BACKGROUND

The most widely practised method using such resin impregnated linings is disclosed in British Patent No. 1449455 from which it will be seen that the impregnated lining is applied to the pipeline or passageway surface by eversion of same into the pipeline or passageway, using fluid pressure.

The present invention is concerned with lining pipelines which are called "laterals" insofar as they enter sidewise a main pipeline or passageway, such as a main sewer. Of any particular main line, there may be a plurality of laterals entering the main line, and it frequently arises that the laterals have to be lined by means of a resin impregnated tube. Using existing methods for lining laterals, it is not possible to perform any lining operation of a second or subsequent lateral whilst the lining in one lateral is being cured. As the cure time may take up to 5 or 6 hours, if a section of main line having say 5 laterals to be lined is involved, the minimum total time to line all laterals will be in the order of 25 to 30 hours. As these lining operations are required to be carried out during the night for purposes of convenience, it is often the case that the completion of the work has to take place over

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several evenings and therefore the work crew must depart the site and return at a later date to complete the work.

The present invention is concerned with providing an arrangement wherein the completion of a plurality of lateral lining operations may be effected in a much shorter period.

THE INVENTION GENERALLY

In accordance with the present invention, a plurality of laterals meeting a common main line are lined by inserting resin impregnated linings into said laterals and to hold same in position by fluid pressure whilst curing of the resin takes place, and after insertion of each lining, a seal arrangement at the location where the lateral meets the main line enables the second and subsequent laterals to be lined whilst the first or previously inserted lining is held in position and is being cured.

The seal arrangement may comprise a flexible bag which is pressurised with the medium which urges the lining against the lateral surface so as to prevent escape of the pressurising medium, but such bag allowing pressure fluid supplying pipes to pass to the inside or outside of the bag and to other lateral connections downstream of the bag in the main pipe whereby such other laterals may be lined by the eversion there into of a resin impregnated lining tube, the holding of the lining tube to the lateral surface by fluid pressure, and a sealing bag retaining the lining in position and forming a seal between the lateral and the main line.

It will be seen that by using the method, the linings for the laterals can be inserted sequentially, and held in installed position under pressure, and cured simultaneously. A plurality of laterals can be lined and cured in a total time equal to the time it takes to line

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one lateral multiplied by the number of laterals plus the curing time for one of the lateral linings which total time in the case of 5 laterals may be in the order of 8 hours, which is a considerable reduction from the 25-30 hours which are required for the lining of 5 laterals by the conventional method. For example therefore the lateral lining on any particular contract may be capable of being completed in one evening as opposed to being completed in stages over two or three evenings.

THE DRAWINGS

Embodiments of the invention will now be described, by way of example, with reference to the accompanying diagrammatic drawings, wherein:-

Fig. 1 is a diagrammatic side elevation showing the method by which a lateral is lined in accordance with the method of the invention;

Fig. 2 is a sectional elevation taken on the line II-II;

Fig. 3 is an enlarged sectional view of the detail ringed III in Fig. 1;

Fig. 4 is an enlarged sectional view of the detail ringed IV in Fig. 1;

Fig. 5 is a sectional side view of an alternative form of apparatus for carrying out the method of the invention.

Fig. 6 is an end view of the arrangement shown in Fig. 5; and

Fig. 7 is a perspective view of the lining tube used in the method of Figs. 5 and 6.

PREFERRED EMBODIMENT OF INVENTION

Referring to the drawings, in Fig. 1 a main line 10 is intersected by a lateral 12 which is to be lined in

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accordance with a first method of the invention.

For the lining operation, a resin impregnated flexible lining tube 14 has a beaded end 16 which is reinforced, and forms a ring which seats against the opening of the lateral 12. The tube 14 is loaded inside a carrier tube 18. Carrier tube 18 has one end 20 anchored to an elbow pipe 22, and to the other end of the elbow 22 is connected a containment tube 24. A disc 26 seals the other end of the containment tube, but extending through the disc is a pressure hose 28 and a bleed hose 30.

The pressure hose 28 and bleed hose 30 can slide through the disc 26 as insertion of the lining tube 14 takes place as will be explained.

If reference is made now to Fig. 4, as shown, the tail end of the carrier tube 18 is closed around the bleed hose 30, and the pressure hose 28 is connected to the closed end of the carrier tube 18. The end of the lining tube 14 stops short of the end of the carrier tube so that the lining tube can be left in position lining the lateral 12.

The method of insertion comprises the introduction of pressurising fluid, water or gas, through the pressure hose 28 into the space between the containment tube 24 and the carrier tube 18 with the result that the carrier tube 18 and the lining tube 14 are everted as shown at 32 in Fig. 1 into the lateral 12, the lining tube 14 being presented to the lateral surface. The assembly of tubes 14 and 18 therefore everts into the lateral 12 and the pressure hose 28 and the bleed hose 30 are pulled through the containment tube, through the elbow 22 and up to the top end of the lateral. The portion 30A of the bleed hose projects out of the end of the eversion face so that if any water collects above the lining, it can bleed

through end 30A, which is provided with apertures 34 for this purpose, out of the tube 30 and back to drain so that there will be no undesirable collection of liquid in the lateral whilst lining is taking place.

The pressure fluid which is supplied by the hose 28 leaks through an aperture 36 in the elbow 22 and pressurises a bag or bladder 38 surrounding the elbow as shown. The bladder is therefore inflated so as to seal against the main line 10 and to seal the end 16 of the lining. The aperture is provided with or acts as a pressure reduction means so that whilst the everting pressure may be of the order of 20 p.s.i., the pressure in the bag or bladder 38 is much lower e.g. in the order of 5 p.s.i. The bladder 38 remains pressurised as long as the pressure is maintained inside the everted lining and carrier tube. As soon as this position has been reached, a towing assembly 40 which is used for positioning the elbow 22 by being connected thereto through a link 42 fast with elbow 22, is released from that link insofar as, as shown in Fig. 3, the link 42 has a socket 44 in which engages a centralising pin 46. The wall of the socket 44 has aligned apertures 48, 50 in which pegs 52 and 54 engage, these pegs being carried by pivotable jaws 56 and 58. The jaws 56 and 58 are connected to the clamping device 60 having swingable arms 62 and 64 on the ends of which are provided guide rollers 66 and 68. As the bladder 38 inflates, the rollers 66 which are held inwardly by spring action are caused to pivot to the position shown in Fig. 1 which has the effect of moving the jaws 56 and 58 apart to remove the pegs 52 and 54 from the apertures 48 and 50 and the positioning device 40 and the device 60 with the rollers and jaws can be detached from the bladder and the connecting tube 42 so that it can be pulled along the line 10 away from the inflated bladder.

A series of additional pressure pipes and corresponding

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bleed pipes 70, 72 (four in all) extend to the outside of the bladder 38 and are removably attached to the positioning device 40. Device 40 is moved to the other end of the main line 10 and a second assembly comprising elbow 22, bladder 38, containment tube 24, sealing disc 26 and the carrier tube and lining 18 and 14 with bladder 38 is connected to the positioning device (and one of the additional pressure/bleed pipe pair) which is again moved back into the main line 10 until the next lateral to be lined is reached when the device is placed in register therewith so that by appropriate pressurising of the assembly as described in relation to Fig. 1, the lining tube can be inserted into position in the lateral. When this process has been completed, the procedure is again repeated so that all five laterals can have lining tubes placed therein and the lining tubes can be cured simultaneously.

To effect the curing, it may be necessary to circulate hot water, steam or hot air through the pressurising hoses 28, 70 and 72 if the resin is of the heat cure type.

When curing has been completed, it is simply a matter of releasing the pressure in each of the bladders 38 which will then collapse, and each can be removed from the main line 10 by pulling on the pressure hose 28, 70 or 72 as the case may be. The retraction of such hose retracts the carrier tube 18 from inside the lateral, leaving the rigid lining tube 14 in position.

In the alternative arrangement shown in Figs. 5, 6 and 7, the method of operation is the same as that described in relation to Figs. 1-4, and only the structure of the bladder is varied in order to make it easier for the additional pressure/bleed pipes to pass the bladder assembly whilst it is inflated.

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Thus, the bladder is in the form of diametrically opposite inflatable pillows 80, 82 which are carried on inner diametrically opposite plates, 84, 86 connected to the elbow 22 by being bolted thereto by bolts 88. Plate 86 is carried by the elbow 22 on a radial leg 90 which is adjustable in length so that the arrangement can be adjusted to suit pipes of different diameters. Pillow 80 has a hole, 92 therein through which the elbow pipe 22 passes the pipe 94 which extends from the elbow 22 forms passage for the evertng medium and also carries the coupling 42. Pipes 96, 98 connect the interior of the pipe 94 and the pillows 80, 82. The aperture 36 is also shown in Fig. 5. The operation of the arrangement of Figs. 5, 6 and 7 will be understood from the previous description of the embodiment of Figs 1-4. The lining 14 and the carrier tube 18 are inverted by pressurising the interior of elbow 22 and at the same time by passage of the pressurising medium through hole 36, pipe 94, and pipes 96, 98 inflation of the pillows 80, 82 to seal the lateral aperture whilst eversion takes place. The additional pressure/bleed pipes 70, 72 can pass between the pillows easily as shown in Fig. 6 in dotted lines. Whilst pillow 80 seals the lateral, pillow 82 forms a reaction means.

The lining tube 14 in the Fig. 7 arrangement as shown has a collar, 100 which is preferably a sealed envelope containing a resin absorbent material which is impregnated with curable synthetic resin similar to the tube itself. As the lining tube 14 cures so the collar will also cure and the collar remains in place around the lateral aperture.

The present invention provides a system whereby a plurality of lateral linings may be cured simultaneously thereby reducing the overall cure time in a contract where a number of laterals have to be lined.

CLAIMS

1. A method of lining a lateral pipe leading into a main pipe, wherein a resin impregnated lining is inserted into the lateral pipe using a fluid medium under pressure, and wherein a seal arrangement forms a seal at the location where the lateral meets the main pipe as curing of the resin takes place.
2. A method according to Claim 1, wherein the seal is formed by an inflatable means, said means being inflated by the fluid medium used for inserting the lateral lining, but at a lower pressure.
3. A method according to Claim 1 or 2, wherein the fluid medium is supplied to insert the lateral lining by means of a pressure pipe, and at least one additional pressure pipe extends past the seal arrangement so that pressure fluid can be applied to another lateral lining remote from the first mentioned lateral whilst curing of the first mentioned lateral lining is taking place.
4. A method according to Claim 1, 2 or 3, wherein the seal arrangement comprises an elbow pipe through which the lateral lining is everted to be inserted into the lateral, and the seal arrangement is connected to the elbow.
5. A method according to Claim 4 when taken with Claim 2, wherein the inflatable means comprises a bag or bladder which is inflated against the main pipe surface.
6. A method according to Claim 5, wherein the bag or bladder is in the form of a pair of spaced diametrically opposed inflatable pillows.

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7. A method according to any preceding claim wherein the lining tube is provided with a collar which is applied to the location at which the lateral meets the main pipe, and the lining is of finite length and is open ended.
8. Apparatus for inserting a resin impregnated lining into a lateral pipe which leads to a main pipe, comprising an elbow pipe by which the lining may be inverted using fluid medium under pressure into the lateral from the main pipe, said elbow having connected thereto an inflatable sealing arrangement whereby the elbow may be locked in position in the main pipe by means of said fluid medium, and so that a pressure pipe may extend along the main pipe past the sealing arrangement so that a further lining may be inserted into a further lateral whilst the sealing arrangement holds the elbow in position in the main pipe and the resin impregnated first mentioned lining cures.

1-2

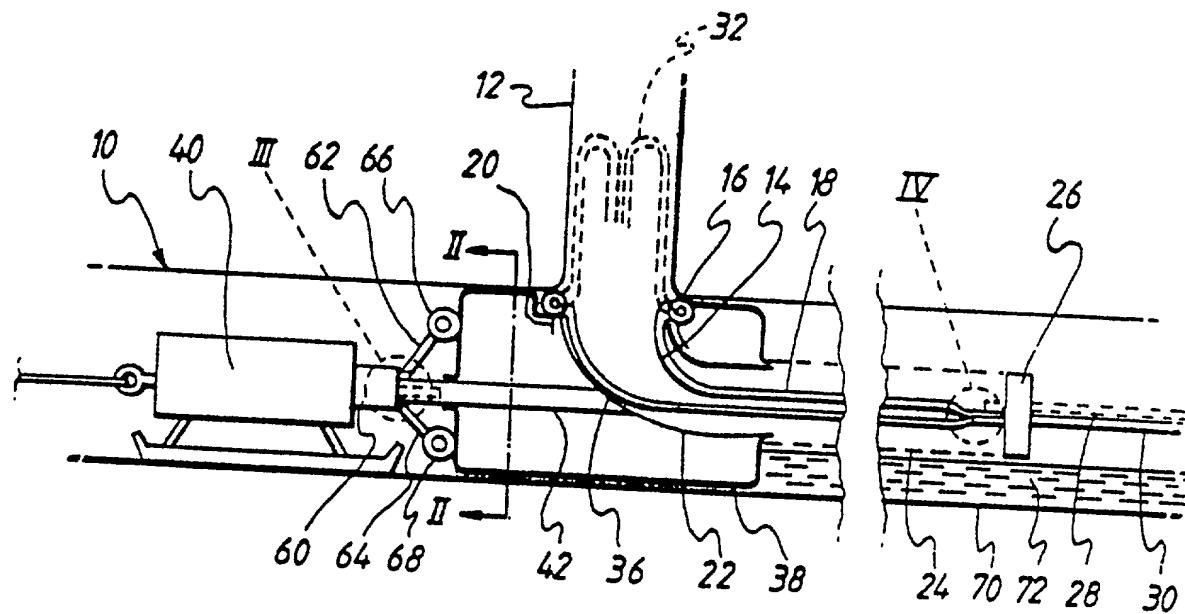


FIG.1.

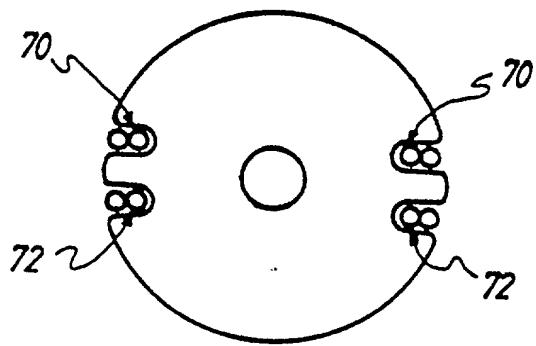


FIG.2.

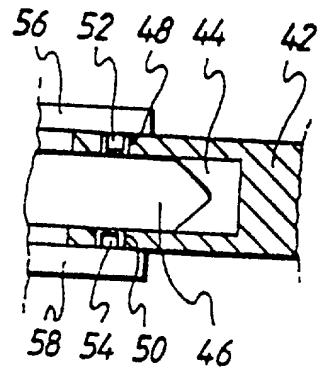


FIG.3.

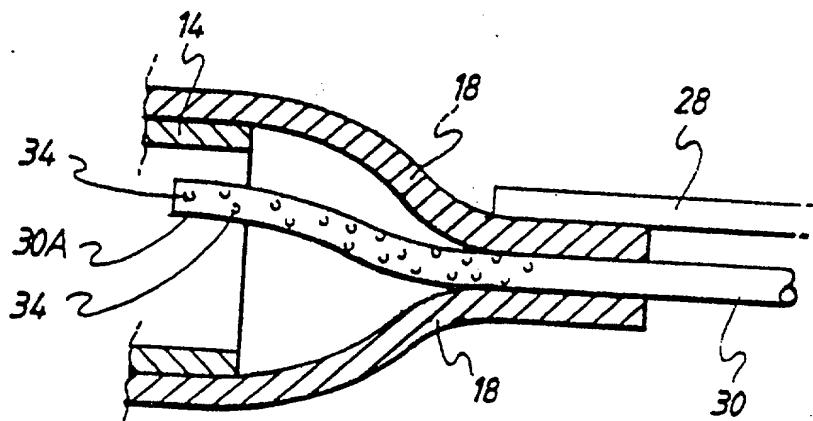


FIG.4.

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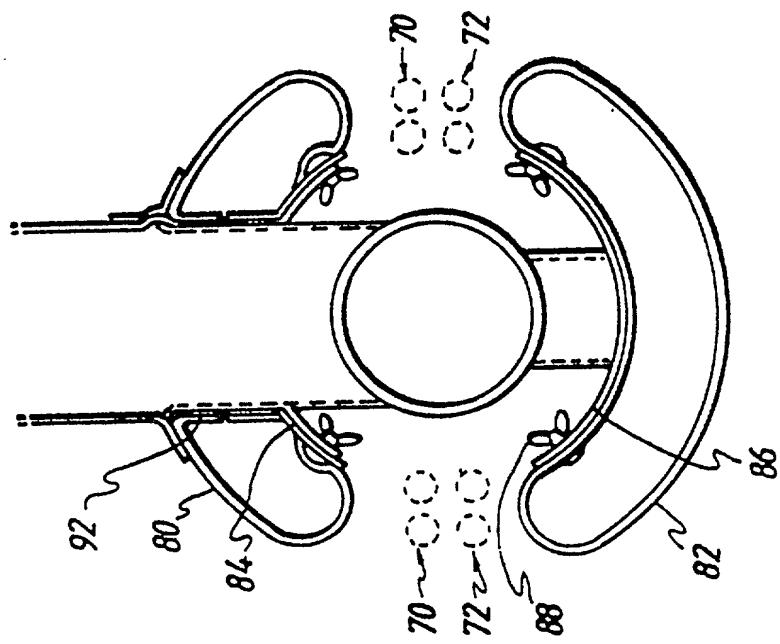


FIG.6.

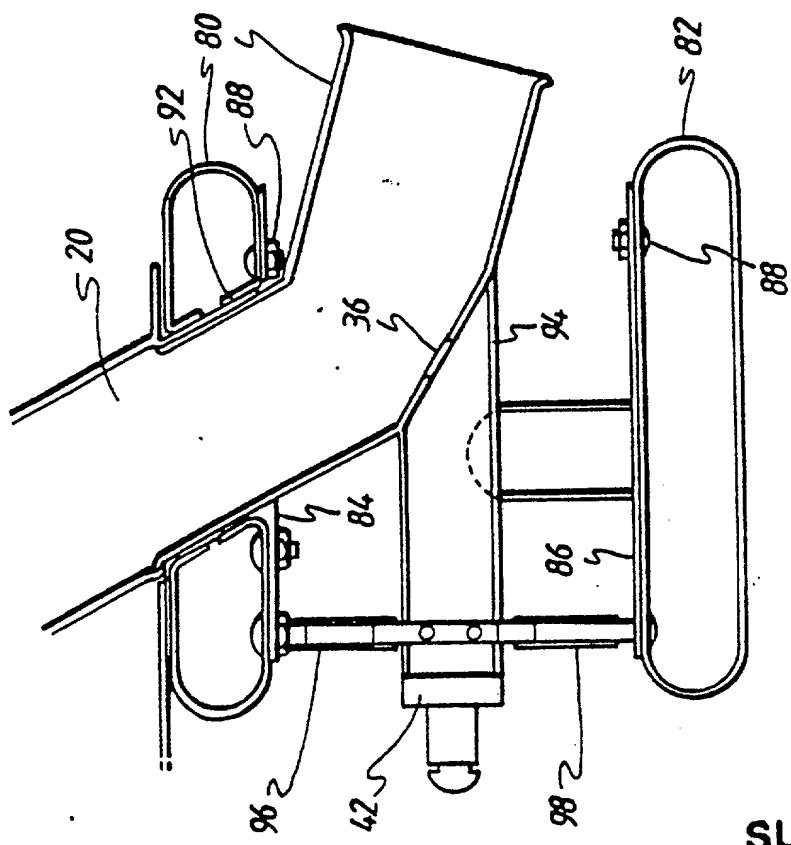


FIG.5.

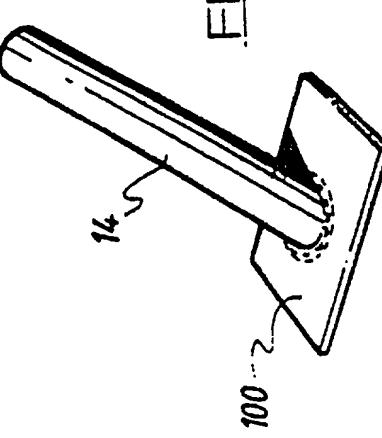


FIG.7

SUBSTITUTE SHEET

DECLARATION FILED WITH US DESIGNATED OFFICE UNDER 35USC371(c)(4)
(For either a sole inventor or joint inventors)

As a below named sole inventor or joint inventor, I hereby declare that:
My residence and post office address are as stated below my name;
I verily believe I am the original, first and sole inventor (if only one name is listed below) or
a joint inventor (if plural inventors are named below) of the invention entitled:

"IMPROVEMENTS RELATING TO THE LINING OF PIPELINES OR PASSAGEWAYS"

the specification of which is attached and which was filed as PCT International Application No. PCT/GB91/00628 on 22 April 1991 and was amended on 20/03/92 (if applicable). I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above; I acknowledge my duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations 11.56(a); I hereby claim foreign priority benefits under Title 35 USC 119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed:

Country Application Number Date of Filing (day,month,year) Priority claimed
GB 9009073.9 23 April 1990 Yes X No

I appoint Fred C. Philpitt (with full power of substitution and revocation) (R.H.16,825); A.M.Lowe (R.H.19,641); R.L.Price (R.H.22,685); R.E.LeBlanc (R.H. 17,219); S.A.Becker (R.H.26,527); I.Gopstein (R.H.27,333); B.J.Hauptman (R.H.29,310); D.C.Carey (R.H.24,022); K.E.Krosin (R.H.25,735); C.H.Nirmel (R.H. 30,408); H.D.Kozlowski (R.H.30,468); M.J.Strauss (R.H.32,443); M.S.Gzybowski (R.H.32,816); G.Z.Rubinson (R.H.33,351); R.G.Lev (R.H.30,280); J.G.Mullins (R.H.33,073); K.E.George (R.H.34,111); A.P.Demers (R.H.32,660); E.J.Wise (R.H.34,523); C.H.Brody (R.H.33,613) of Lowe,Price,LeBlanc & Becker to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith.

Send all correspondence to FRED PHILPITT, 99 Canal Center Plaza, Suite 300, Alexandria, VA 22314.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Typed Full name of sole or first joint inventor ERIC WOOD

Inventor's Full Signature *John C. B. Smith* **Date:** 3/5/70. **Citizenship** UK

Residence and Post Office Address Witch's Mill, Arbory Road
Castletown, Isle of Man

Typed Full name of second joint inventor _____
Inventor's Full Signature _____ Date _____ SIA Inventor _____

Inventor's Full Signature _____ Date: _____ Citizenship: _____
Residence and Post Office Address _____

Typed full name of third joint inventor:

INVENTOR'S NAME OR NAME OF THIRD JOINT INVENTOR: _____ **Date:** _____ **Signature:** _____

Residence and Post Office Address _____ Date: _____ Citizenship _____

Typed Full name of fourth joint inventor

Inventor's Full Signature _____ **Date:** _____ **Citizenship:** _____

Residence and Post Office Address _____ Date: _____ Citizenship _____

Typed Full name of fourth joint inventor _____
Inventor's Full Signature _____ Date: _____ Citizenship: _____
Residence and Post Office Address _____

Typed Full name of fifth joint inventor _____
Inventor's Full Signature _____ Date: _____ Citizenship: _____
Residence and Post Office Address _____

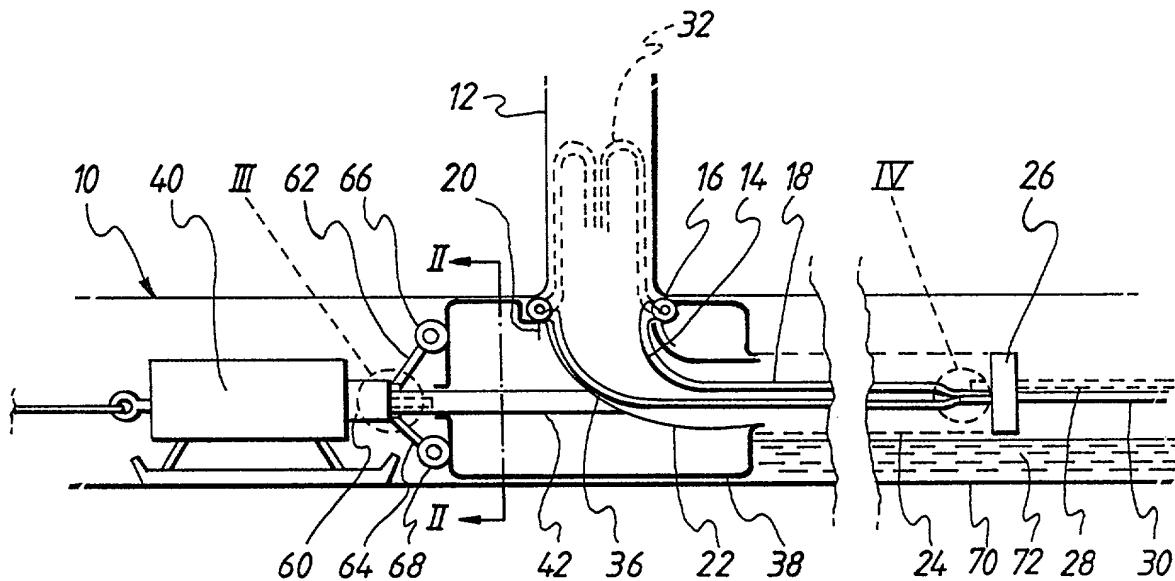


FIG.1

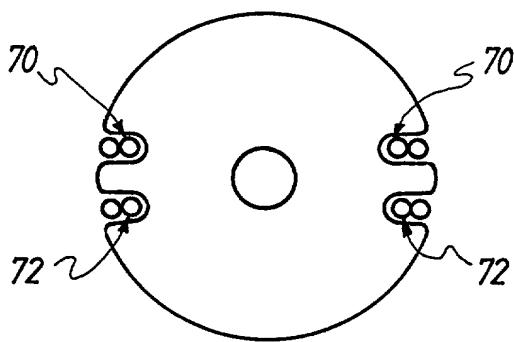


FIG.2.

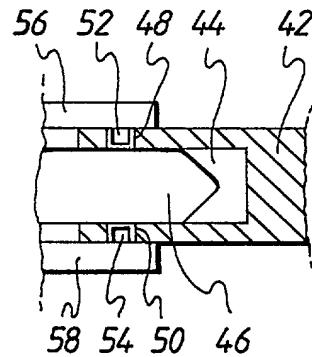


FIG.3.

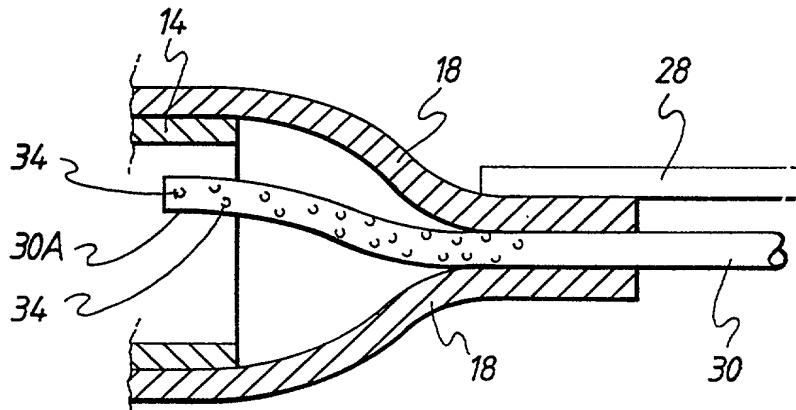


FIG.4

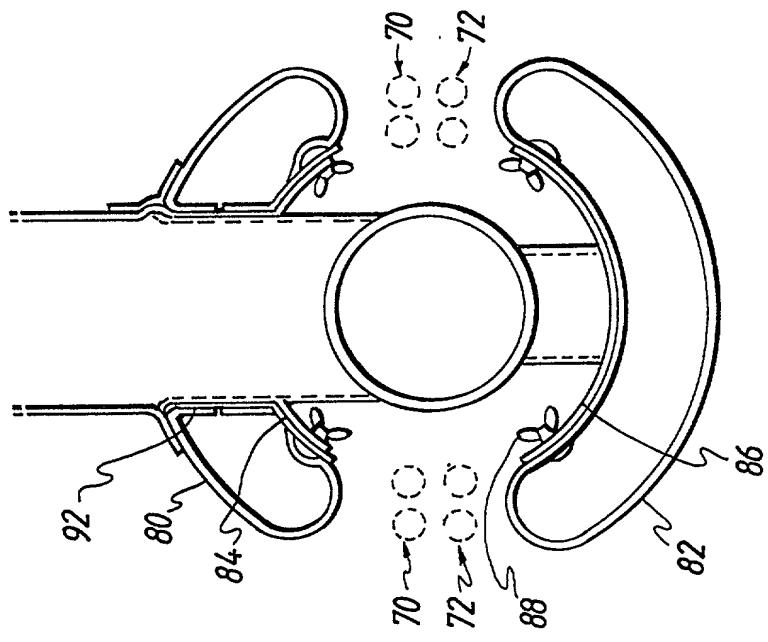


FIG. 6.

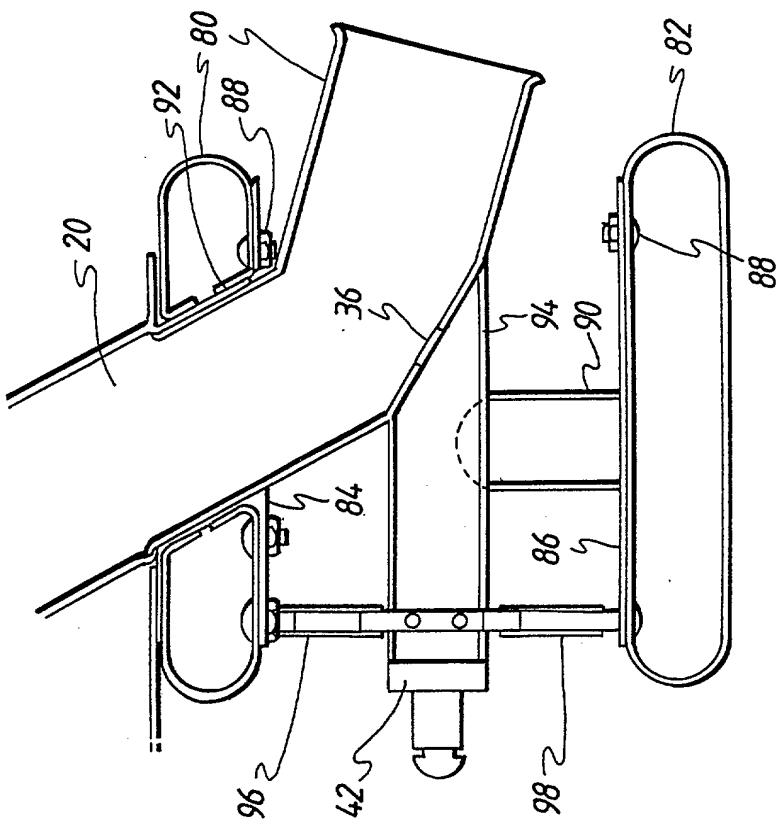


FIG. 5.

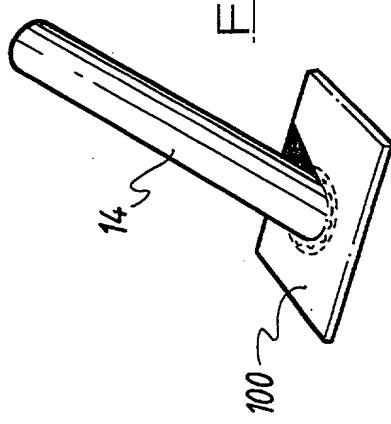


FIG. 7.

65705 U.S.P.T.O.
08/30/97
08/941605

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant : Eric Wood (deceased)

For : New Divisional Application based on Serial No. 08/599,045 filed February 9, 1996 for APPARATUS FOR INSTALLATION OF LINING WITH SEALING COLLAR (AS AMENDED) which is a divisional of Serial No. 08/394,622 filed February 27, 1995 for INSTALLATION OF LATERAL LININGS WITH SEALING COLLAR FROM THE MAIN PIPELINE OUT now U.S. Patent No. 5,624,629 issued on April 29, 1997, which is based on Serial No. 07/934,678, filed September 10, 1992 for LINING OF PIPELINES OR PASSAGEWAYS now U.S. No. 5,393,481 issued on February 28, 1995.

Date: September 30, 1997

PRELIMINARY AMENDMENT AND
INFORMATION DISCLOSURE STATEMENT

Honorable Commissioner of Patents and Trademarks
Washington, D.C. 20231

Sir:

Prior to examination of this divisional application, please amend the application as follows:

IN THE TITLE

Please amend the title to read -- FLEXIBLE LINING WITH FLEXIBLE COLLAR FOR LINING LATERAL PIPELINES--.

IN THE ABSTRACT

Please add the new Abstract as set forth on the annexed sheet:

--ABSTRACT OF THE DISCLOSURE

EXPRESS MAIL CERTIFICATE 37 CFR 1.10
Date of Deposit September 30, 1997
Express Mail Label No. EM 025 771 963 US

I hereby certify that this paper is being deposited with the U.S. Postal Service "Express Mail Post Office to Addressee" service under 37 CFR 1.10 on the date indicated above and is addressed to Commissioner of Patents and Trademarks, Washington, D.C. 20231

Eric King
Name of Person Mailing

Signature

A flexible liner resin impregnable for lining a lateral pipe which leads into a main pipe having at one end a flexible collar for installation at the location where the lateral liner meets the main, wherein after installation the collar extends along the interior of the main seating against the opening of the lateral. The flexible liner is installed by evertting the liner through the opening in the collar by means of fluid under pressure supplied to a launching device which is held in position by an inflatable bladder and seals the collar at the lateral/main pipe junction.--

IN THE SPECIFICATION

At page 1, before the second paragraph insert the heading
--BACKGROUND OF THE INVENTION--;

At page 2, before the second full paragraph insert the heading
--SUMMARY OF THE INVENTION--;

and at line 26, after "surface", insert --being affected--.

At page 3, before the first full paragraph insert the heading
--BRIEF DESCRIPTION OF THE DRAWINGS--;

At Page 3, before line 2 from the bottom, insert the heading
--DESCRIPTION OF THE PREFERRED EMBODIMENT--

IN THE CLAIMS

Please cancel claims 1-8.

Please add new claims 9 and 10 as follows:

--9. A liner of resin absorbent material adapted to line a lateral passageway connected to a main passageway, comprising a substantially tubular lining tube of fibrous material capable of being impregnated and formed with a lumen conforming to the

dimension of the lateral and having at one end bonded thereto a collar of a fibrous material capable of being impregnated with a curable resin and adapted to engage and conform to the interior surface of the main passageway at the location of the connection between the lateral and the main passageway.

10. The liner of claim 9, further including reinforcement means in the liner at the junction between the tubular fibrous material and the collar for seating against the opening of the lateral.--

REMARKS

This divisional application and Preliminary Amendment have been filed in order to present new product claims 9 and 10 for examination. Claims 9 and 10 have been restricted from immediate parent application Serial No. 08/394,622.

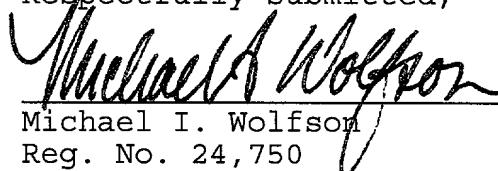
An Information Disclosure Citation (PTO-1449) is annexed hereto. Identified on the Form 1499 are the prior art references cited in the parent applications together which include those cited during the international phase of PCT application PCT/GB91/00628 on which the allowed parent application was based. In addition to the prior art cited in the International Search Report, GB 2096265 was cited and relied on by the Examiner during International Preliminary Examination of the PCT application. Also cited in the PTO-1449 are references cited during prosecution of commonly owned U.S. application Serial No. 07/532,866, now abandoned. Copies of the references cited during prosecution of the parent applications have not been included pursuant to 37 C.F.R. § 1.98(d).

It is respectfully submitted that the claims presented for examination herein are patentable over the references cited during prosecution of both prior applications, whether taken alone or in combination. None of the prior applications disclose a liner for a lateral pipe having a sealing arrangement between the main and lateral pipeline which includes a collar of resin absorbent material extending on the interior surface of the main pipeline which is held in place during installation by pressure. This liner configuration provides a flexible fabric impregnated section of lining material which is adapted to conform and adhere to the lining of the main pipe for forming a fluid tight seal between the main and lateral connections. This can be done without formulation of sharp shoulders or protruding elements at this location which would tend to be disturbed when cleaning and otherwise servicing the main pipeline in the region of the newly lined lateral connection.

For the reasons set forth herein and in the prior applications, the undersigned respectfully submits that the claims presented herewith for examination are patentable over these references and notice to that effect is respectfully requested. The Examiner is respectfully requested to examine the application at an early date with a view towards issuing a favorable application thereon. If upon review of the application, the Examiner is unable to issue an immediate Notice of Allowance, the Examiner is respectfully requested to telephone the undersigned attorney with a view towards resolving the outstanding issues.

Early and favorable action is earnestly solicited.

Respectfully submitted,



Michael I. Wolfson
Reg. No. 24,750
Attorney for Applicant
COWAN, LIEBOWITZ & LATMAN, P.C.
1133 Avenue of the Americas
New York, New York 10036-6799
(212) 790-9200

Enclosures

2025 RELEASE UNDER E.O. 14176

ABSTRACT OF THE DISCLOSURE

A flexible liner resin impregnable for lining a lateral pipe which leads into a main pipe having at one end a flexible collar for installation at the location where the lateral liner meets the main, wherein after installation the collar extends along the interior of the main seating against the opening of the lateral. The flexible liner is installed by evertting the liner through the opening in the collar by means of fluid under pressure supplied to a launching device which is held in position by an inflatable bladder and seals the collar at the lateral/main pipe junction.